

**Amendments to the Specification:**

Please add the following paragraph to the beginning of the specification, underneath the title:

**CROSS REFERENCE TO PRIOR APPLICATION**

This application is a national stage filing (35 U.S.C. 371) of PCT/GB2005/001199, filed on March 24, 2005, which claims priority to and benefit from, currently pending, Great Britain Patent Application No. 0425663.2, filed on November 23, 2004, and also claims priority to and benefit from, currently pending, Great Britain Patent Application No. 0406782.3, filed on March 26, 2004.

Please add the following description header to page 1, line 2, before the sentence beginning, "The present invention..."

**FIELD OF THE INVENTION**

Please add the following description header to page 1, line 5, before the sentence beginning, "The art of drilling..."

**BACKGROUND OF THE INVENTION**

Please add the following description header to page 2, line 1, before the sentence beginning, "According to the present invention..."

**SUMMARY OF THE INVENTION**

Please add the following description header to page 7, line 29, before the sentence beginning, “Fig. 1 is a side...”

**BRIEF DESCRIPTION OF THE DRAWINGS**

Please add the following description header to page 9, line 5, before the sentence beginning, “Referring now to the drawings...”

**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**